

Metallic Pd Nanoparticles Formed by Pd–O–Ce Interaction: A Reason for Sintering-Induced Activation for CO Oxidation

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Ambient-temperature CO oxidation activity of Pd/CeO₂ was found to increase by more than 20 times after thermal aging at 900 °C in air. Although the aging resulted in a significant sintering accompanied by a 92% loss of surface area from 92 to 7 m²·g^{−1}, Pd metal dispersion was preserved at a high value (0.57). The analysis using transmission electron microscopy (TEM), high-angle annular dark-field (HAADF)-scanning transmission electron microscopy (STEM), extended X-ray absorption fine structure (EXAFS), and X-ray photoelectron spectroscopy (XPS) demonstrated that the activation is driven by metal–support interactions followed by phase transformation. Owing to the formation of Pd–O–Ce bonding at the PdO/CeO₂ interface, Pd oxide species are highly dispersed into the surface structure of CeO₂. The Pd oxide becomes unstable when the temperature reaches ≥800 °C, where thermodynamic PdO/Pd phase equilibrium is reached. Finally, the Pd–O–Ce surface moiety is fragmented into metallic Pd particles with a size of 1 to 2 nm, which provide active sites for CO oxidation.

Introduction

Sintering is a main cause of thermally induced deactivation of supported metal catalysts. In many cases, the loss of catalytic surface area caused by metal crystallite growth at elevated temperatures is thermodynamically unavoidable. Two main mechanisms, crystallite migration and atomic/molecular migration, have been known for metal crystallite growth when the temperature is not high enough for vapor transport.^{1,2} The crystallite migration involves the migration of metal crystallites over the support surface followed by collision and coalescence. The atomic/molecular migration involves detachment of metal atoms/molecules from crystallites and their migration over the support surface until capture by larger crystallites. The latter mechanism is also used for the explanation of redispersion of supported metals, which emerges for the system enabling strong metal–support bonding. A research group from Toyota has recently reported that the interaction between Pt and CeO₂ at 800 °C under an oxidizing condition causes redispersion of as grown Pt crystallites and, thus, contributes to the sintering inhibition mechanism of Pt/CeO₂.^{3,4} The Pt–O–Ce bond formed in an oxidizing atmosphere acts as an anchor and promotes the atomic migration of Pt oxide from the surface of large

metallic Pt particles as grown in a reducing atmosphere. Such redispersion is considered to be more difficult when Pt is supported on weakly interacting supports such as γ -Al₂O₃ and SiO₂.^{1–4} On the other hand, Newton et al.⁵ suggested the occurrence of “oxidationless” promotion of Pd redispersion by O₂ in the gas phase. In case of Pd/ γ -Al₂O₃ under forced cycling between CO and NO/O₂ feed, the excess O₂ during the oxidizing part of the cycle causes rapid redispersion of Pd before formal oxidation of Pd⁰ to Pd²⁺ is observed. As was proved by these previous studies, metal–support interactions and gas phase O₂ should play a key role in sintering/redispersion phenomena in high-temperature aging of supported metal catalysts.

The use of CeO₂ as a support for precious metals has attracted considerable attention because metal–support interactions allow synergistic oxidation/reduction of both the metal and CeO₂, favoring the catalytic performance in wide applications.^{6–8} In this regard, many researchers are recently interested in low-temperature CO oxidation over Pd supported CeO₂.^{9–15} The low-temperature activity for

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CO oxidation is not typical of Pd catalysts, because strongly oxidized palladium in the form of PdO particles does not show low-temperature catalytic activity.^{16–20} Pd catalysts supported on weakly interacting supports such as γ -Al₂O₃ and SiO₂ are more active, but their light-off temperatures are higher than 130–150 °C.²¹ The low-temperature activity appears only after deposition of Pd on oxides having variable oxidation states, which enable stronger interactions at the interface. Fernández-García et al.¹² reported that Pd supported on CeO₂-impregnated γ -Al₂O₃ achieves ambient-temperature CO oxidation. They concluded that CeO₂ not only promotes the formation of metallic Pd efficient for CO activation but also yields reactive vacancies efficient for O₂ activation at the Pd–CeO₂ interface. Boronin et al.¹⁰ recently reported that ambient temperature activity to CO oxidation could be achieved by Pd supported on CeO₂ alone, which was characterized by highly dispersed Pd consisting of the surface interaction phase (Pd_xCeO_{2- δ}) and very small Pd metal clusters (<1 nm). The formation of PdO–CeO₂ composite oxides has also been proposed by several researchers,^{22,23} but these phases could not be isolated for the structural characterization. In this way, CO oxidation is a useful indicator of the metal–support interaction of Pd/CeO₂ catalyst. However, the Pd/CeO₂ catalysts in these previous works are calcined at relatively low temperatures (≤ 600 °C). When Pd is supported on sintered CeO₂ (≤ 800 °C) and/or Pd-supported Ce oxide is sintered at high temperatures, the activity at ambient temperature is considered to decrease to a significant extent.^{10,24} To avoid formation of sintered aggregates of Pd, CeO₂-encapsulated Pd having core–shell nanostructures has been recently synthesized using a microemulsion approach.^{25,26}

In this paper, we demonstrate an exceptional case that significant thermal sintering of Pd-supported CeO₂ in the presence of O₂ converts it to be a very active catalyst for CO oxidation working at ambient temperature.

This unusual phenomenon is considered to be associated with interactions at the interface between Pd and CeO₂, because other catalysts, such as Pd/ γ -Al₂O₃ and Pt/CeO₂, after the same aging showed a considerable deactivation. The reason for the sintering-induced activation is discussed on the basis of local structural analysis by the use of transmission electron microscopy (TEM)/high-angle annular dark-field (HAADF)-scanning transmission electron microscopy (STEM), X-ray absorption fine structure (XAFS), X-ray photoelectron spectroscopy (XPS), and Fourier transform infrared (FT-IR) with intention of expanding the knowledge of applying this phenomenon broadly to precious metal catalysts.

Experimental Section

Materials. High purity CeO₂ (Rhodia Ltd., 99.99%) was used as a support material. The Pd/CeO₂ catalyst with a loading of 0.4% as Pd metal by mass was prepared by a conventional wet impregnation method using aqueous solutions of Pd(NO₃)₂ (Tanaka Kikinzoku Kogyo, 99.0%) and subsequent heating at 600 °C for 3 h in air. For extended X-ray absorption fine structure (EXAFS) measurement described below, the catalysts with a high loading of 2.0% by mass were used to ensure a good quality signal. As-prepared catalyst was thermally aged in a flow of 10% H₂O in air at 700–1000 °C for 25 h. The aging was also carried out in streams of dry air, He, and 5% H₂ in He at 900 °C for 25 h.

Characterization. Powder X-ray diffraction (XRD) measurement was performed using monochromated Cu K α radiation (30 kV, 20 mA, Rigaku Multiflex). The loading of Pd was analyzed by X-ray fluorescence measurement (Horiba-MESA500). A FEI TECNAI F20 transmission electron microscope operating at 200 kV was used to obtain high-resolution transmission electron microscope images. HAADF-STEM was carried out using Hitachi HD-2700 Cs-corrected STEM operating at 200 kV. The beam size was 0.2 nm for HAADF-STEM and 0.3 nm for energy dispersive X-ray (EDX) analysis. The XPS spectra were measured on a VG Sigmaprobe spectrometer using Mg K α radiation (15 kV, 20 mA). The metal dispersion of Pd (D_{Pd}) was determined after reduction treatment by the modified pulsed CO technique developed by Takeguchi et al.²⁷ The method uses preinjection of CO₂ to prevent overestimation of D_{Pd} caused by CO adsorption on CeO₂ as the carbonate species. First, the Pd/CeO₂ sample was heated in a stream of O₂ at 300 °C for 10 min and subsequently cooled down to 50 °C where the sample was flushed with He for 5 min. Next, the sample was heated in a stream of 5% H₂/Ar during temperature ramp of 10 °C·min^{–1} to 200 °C. After cooling down to 50 °C, the sample was exposed to flows of gases in the following sequence of steps: (i) He (5 min); (ii) O₂ (5 min); (iii) CO₂ (10 min); (iv) He (20 min); (v) 5% H₂/He (5 min). Finally, CO was pulsed every 2 min in a stream of He until the adsorption onto the sample is to be saturated.

Measurement of X-ray absorption spectra of Pd at the K edge was performed on the NW10A station of Photon Factory for Advanced Ring (PF-AR), High Energy Accelerator Research Organization (KEK) at Tsukuba (Proposal No. 2009G574). A Si (311) double-crystal monochromator was used. Pd K-edge spectra were recorded at ambient temperature in a transmission mode using ionization chambers filled with 100% Ar for an incident beam and of 100% Kr for a transmitted beam. A reference sample (PdO, 0.06 g) was mixed with boron nitride (BN) powders (0.14 g) to give an appropriate absorbance at the

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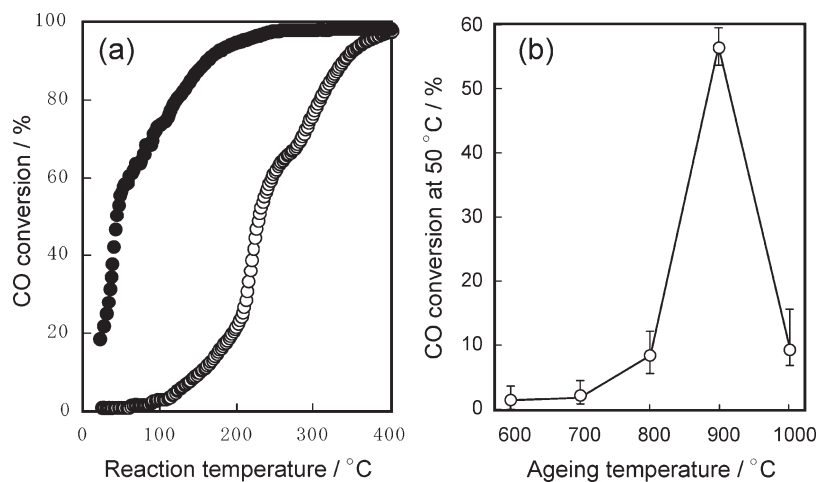


Figure 1. (a) Light-off of a stream of 0.1% CO and 1.25% O₂ balanced with He for Pd/CeO₂ before (○) and after (●) aging at 900 °C in 10% H₂O/air. (b) CO conversion to CO₂ at 50 °C as a function of aging temperature. Error bars correspond to the maximum and minimum values in two or three runs of the catalytic reaction.

edge energy, whereas other samples (0.2 g) were used without mixing with BN. The XAFS data were processed by a REX 2000 program (Rigaku). EXAFS oscillation was extracted by fitting a cubic spline function through the postedge region. The k^3 -weighted EXAFS oscillation in the 3.0–16.0 Å⁻¹ regions was Fourier transformed. Pd foil and PdO were used as references in order to extract the amplitude and phase shift function for Pd–Pd and Pd–O bonds. Coordination number (CN), interatomic distance (r), and ΔE_0 were fitted, and Debye–Waller factors were fixed. Plots of the FT module/imaginary part of both experimental and fitting results are included in Supporting Information (Figure S1).

Catalytic Reactions. A catalytic reaction test for CO oxidation was carried out in a flow microreactor at atmospheric pressure. A granule catalyst (50 mg, 10–20 mesh) was fixed in a quartz tube (ϕ 6 mm) by quartz wool at both ends of a catalyst bed. Temperature dependence of catalytic activity was evaluated by heating the catalyst bed from ambient temperature to 600 °C at constant rate of 10 °C·min⁻¹ by supplying a gas mixture containing CO (0.1%), O₂ (1.25%), and He (balance) supplied at 100 cm³·min⁻¹ ($W/F = 5.0 \times 10^{-4}$ g·min·cm⁻³). The effluent gas was analyzed using a Pfeiffer GSD30101 mass spectroscopy and a Horiba VA3000 NDIR CO/CO₂ gas analyzer.

In situ FT-IR spectroscopy was conducted on a Nicolet 6700 spectrometer and a temperature-controllable diffuse reflectance reaction cell with a KBr window that was connected to a gas supply system to allow measurement under controlled gas environments at atmospheric pressure. The sample was finely ground and placed in a crucible inside the cell to be exposed to a flowing gas mixture. The sample was first preheated in situ in a flowing He at 200 °C for 1 h prior to any experiment. This was followed by cooling to 50 °C, purging with He, and subsequent admission of gas mixtures of 1% CO and He balance for 30 min. Immediately following this procedure, the cell was flushed with a stream of He for 5 min at 50 °C, where spectrum was taken in a stream of He and after subsequent supply of 2.5% O₂/He for 10 min at the same temperature.

Results and Discussion

Effect of Thermal Aging on Catalytic Activity of Pd/CeO₂. Figure 1a exhibits the temperature dependences of CO conversion to CO₂ before and after thermal aging at

900 °C. As-prepared Pd/CeO₂ initiated the reaction at around 100 °C and achieved the complete conversion at 400 °C. Because CeO₂ alone could attain the CO conversion of less than 15% at 400 °C, the activity of the present catalyst depends on Pd species. It should be noted that the activity was significantly enhanced after thermal aging in steam/air at 900 °C, enabling the light-off to take place even at ambient temperature. The enhancement of catalytic activity was observed for CO oxidation not only under an oxygen-excess condition (Figure 1) but also under a stoichiometric condition (0.1% CO and 0.05% O₂ balanced with He, Supporting Information, Figure S2). As shown in Figure 1b, which plots the CO conversion measured at 50 °C versus the aging temperature, the appearance of the low-temperature activity required aging at 900 °C, but it was deteriorated by further heating at 1000 °C. The active phase once formed by thermal aging at 900 °C was so stable that the low-temperature activity could be preserved after repetition of the catalytic test in a light-off mode and/or a steady state mode at 50 °C.

Table 1 compares S_{BET} and D_{Pd} of Pd/CeO₂ after thermal aging at elevated temperatures. The XRD patterns showed that diffraction peaks of CeO₂ became sharp and strong with an increase of temperature. The loading of Pd did not change after thermal aging up to 1000 °C. It should be noted that D_{Pd} was preserved as high as 0.57 even after aging at 900 °C in contrast to a significant decrease of S_{BET} from 92 to 7 m²·g⁻¹. This is not the case of a reference catalyst, 0.4 mass% Pd/ γ -Al₂O₃; D_{Pd} decreased steeply from 0.25 to 0.05 when S_{BET} decreased from 121 to 71 m²·g⁻¹. The effect of thermal aging on catalytic activity was also examined under various gas streams including O₂, H₂, He, and H₂O at 900 °C (Supporting Information, Figure S3). The most significant enhancement of activity was observed only when the aging was carried out in the presence of O₂. In contrast, less significant effects were observed for He and H₂. Adding water vapor (10% by volume) into air or He slightly promoted catalyst sintering but its effect was not essential. When Pd was supported on other oxide

Table 1. Brunauer-Emmett-Teller (BET) Surface Area, Metal Dispersion, and Oxidation State of Pd/CeO₂

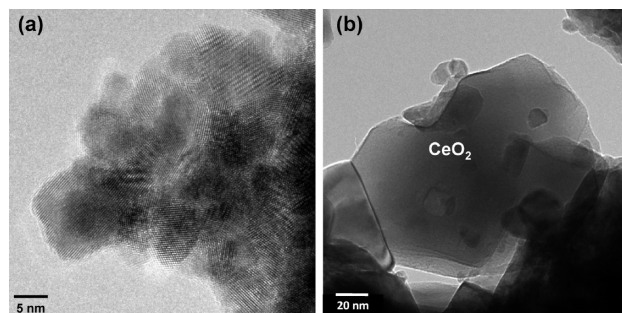
aging ^a /°C	$S_{\text{BET}}/\text{m}^2 \cdot \text{g}^{-1}$	D_{Pd}^b	$\text{Pd}^0/(\text{Pd}^0 + \text{Pd}^{2+})^c$
none	92	0.96	0
700	89	0.77	0
800	37	0.80	0
900	7	0.57	0.11
1000	5	0.47	0.18

^a Aging for 25 h. ^b Determined by pulsed CO chemisorption after H₂ reduction at 200 °C. ^c Determined by Pd3d XPS spectra.

supports such as γ -Al₂O₃ and SiO₂ or Pt was supported on CeO₂, rapid deactivation was caused by thermal aging in air (Supporting Information, Figure S4). These results suggest that the efficient activation occurs in the catalyst based on combination between Pd and CeO₂ only when the thermal aging at around 900 °C is applied.

Local Structure of Thermally Aged Pd/CeO₂. In order to gain insight into the beneficial effect of thermal aging on the catalytic activity of Pd/CeO₂, a local structural analysis by electron microscopy was carried out. TEM images of Pd/CeO₂ before and after thermal aging are compared in Figure 2. As-prepared catalyst was composed of CeO₂ particles smaller than 10 nm. This is consistent with the mean particle size of CeO₂, which was calculated from S_{BET} (92 m²·g⁻¹) to be about 9 nm on the assumption of a spherical crystallite. In the bright-field TEM images, it was difficult to discriminate Pd/PdO particles from the background of CeO₂ particles having a high contrast. This is indicative of high dispersion of Pd species on the surface structure CeO₂, which is in accordance with the very high D_{Pd} (0.96) in Table 1. In contrast, thermally aged Pd/CeO₂ (Figure 2b) consisted of much larger grains of CeO₂ (> 100 nm) and exhibited neck growth as a consequence of sintering. Again, Pd/PdO particles could not be identified in the bright field image.

The structure of Pd species formed on the aged catalyst was next characterized using HAADF-STEM, which is a powerful technique suited for Z-contrast images (Z: the atomic number), because the intensity of scattered electrons in the mode is proportional to Z^2 .^{28,29} The scattering intensity is also proportional to the thickness of particles. Therefore, Pd metal and/or oxide should appear as bright spots on the matrix of CeO₂ support. Figure 3a,b shows bright-field STEM and HAADF-STEM images, respectively, taken from a same position in Pd/CeO₂ after thermal aging at 900 °C. As in the case of Figure 2b, thin crystallites adhering to the surface of large CeO₂ grains were frequently observed as shown by an arrow ① (panel b). However, the parallel EDX analysis (panel d) at the point with a probe size of 0.3 nm did not show the presence of Pd. An enlarged HAADF-STEM image (panel c) of the square region in panel a exhibits the presence of finely dispersed nanoparticles with a slightly bright contrast as is shown by an arrow ②, and the EDX spectrum clearly showed the presence of Pd (panel d). The size of these particles in the range of 1 to 2 nm

**Figure 2.** TEM images of Pd/CeO₂ (a) before and (b) after aging at 900 °C in 10% H₂O/air.

is very similar to the diameter of metallic Pd particles, 2 nm, which was calculated from $D_{\text{Pd}} = 0.57$ in Table 1. It should be noted that such very small Pd particles with single nanometer size could survive after significant sintering of CeO₂ during thermal aging at as high as 900 °C. As described later, these nanoparticles seem to be composed of metallic Pd.

The local structure around Pd was next investigated by XAFS. The Pd loading for this measurement was increased to 2.0 mass%, but changes in the catalytic property upon thermal aging were consistent with those of 0.4 mass% Pd/CeO₂ (Supporting Information, Figure S5). The XAFS data of 2.0 mass% Pd is, therefore, a reasonable measure for evaluating the local structure of 0.4 mass% Pd/CeO₂. Figure 4 shows the Fourier transforms of k^3 -weighted Pd K-edge EXAFS of Pd/CeO₂ before and after aging at elevated temperatures together with two references (Pd foil and PdO). Because these spectra were not corrected for phase shifts, the observed peaks are shifted to a lower r -value from true interatomic distances. When the first and second coordination shells were filtered, the best curve-fitting was obtained and the resultant structural parameters including the phase shift corrected r -value are shown in Table 2. For all of the Pd/CeO₂ samples before and after aging at different temperatures (a–d), the first coordination shell indicated an intense peak attributable to the Pd–O bond. The curve-fitting analysis of the first coordination shell yielded CN of about 4 and r of about 2 Å as in the case of bulk PdO. Unlike PdO alone (f), however, Pd–O–Ce with 3.18 Å appeared in the second shell of the as-prepared sample (a) instead of Pd–O–Pd with 3.04 Å. Considering the lack of a Pd–O–Pd shell and CN of Pd–O (4.2) close to that of Pd–O–Ce (3.2), a large part of Pd should be present in a form of the Pd–O–Ce moiety.

As is evident from Figure 4 and Table 2, the Pd–O–Ce shell became less intense with an increase of aging temperature up to 900 °C and finally disappeared at 1000 °C, where the appearance of Pd–O–Pd with CN close to 4 indicated the deposition of bulk PdO. In addition, a Pd–Pd shell appeared at 900 °C and became intense at 1000 °C. These results demonstrate that the Pd–O–Ce moiety is stable up to around 800 °C under the atmospheric O₂ pressure. Above this temperature, the Pd–O–Ce moiety would be dissociated to form metallic Pd species. The Pd–O–Ce moiety could be detected for Pd/CeO₂ only after aging under oxidizing and/or an inert

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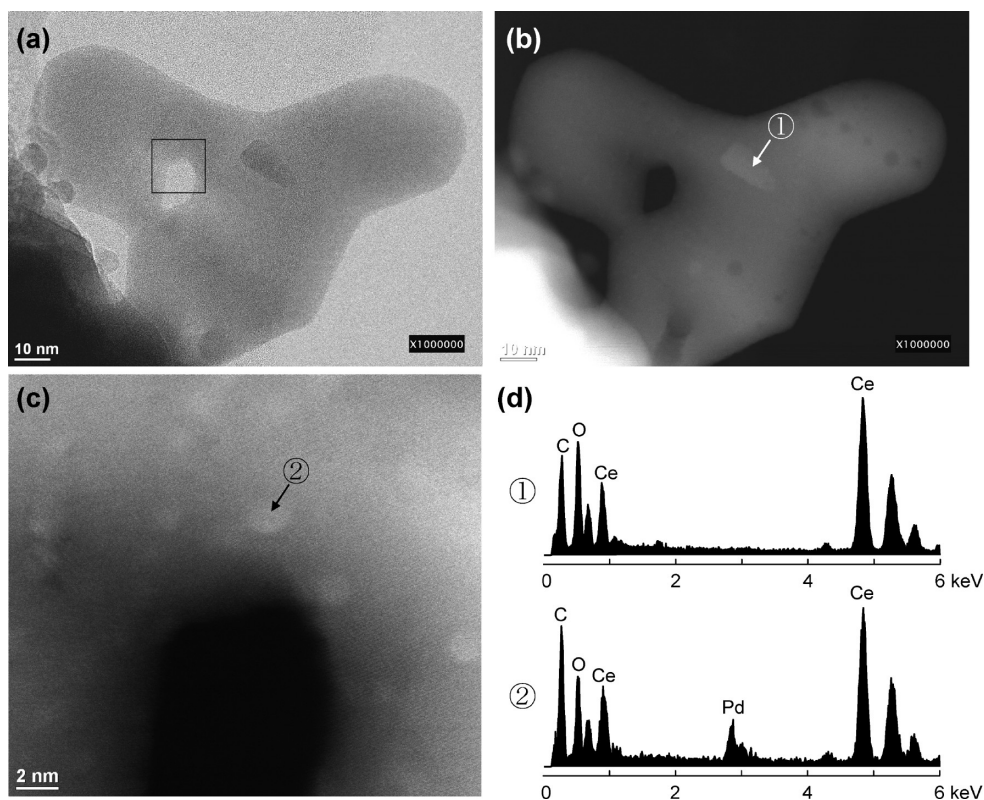


Figure 3. (a) A bright-field STEM image and (b) a corresponding HAADF-STEM image of Pd/CeO₂ after aging at 900 °C in 10% H₂O/air; (c) a HAADF-STEM image taken from a square region in (a); (d) EDX spectra taken from positions shown by arrows ① and ②.

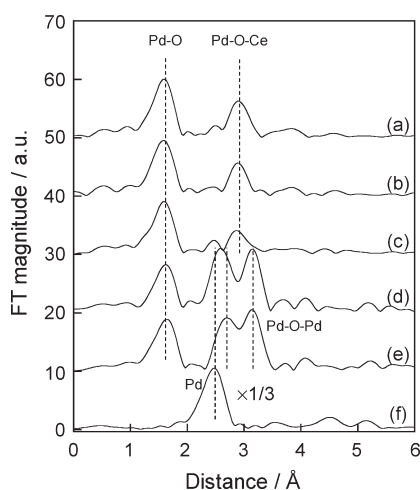


Figure 4. Fourier transforms of k^3 -weighted Pd K-edge EXAFS of Pd/CeO₂ (a) before and after aging at different temperatures: (b) 800 °C, (c) 900 °C, and (d) 1000 °C and references; (e) PdO and (f) Pd foil.

atmosphere (O₂, air, and He; Supporting Information, Table S1). On the other hand, CN of the Pd–Pd shell exhibited the following sequences of increasing number: O₂ (0.47) ~ air (0.51) < He (2.4) < H₂/He (10.8), suggesting rapid growth as bulk Pd metals with decreasing equilibrium oxygen pressure (p_{O_2}). The highest catalytic activity of metallic Pd formed in the presence of O₂ should, therefore, be originated from its very small particle size as observed by HAADF-STEM (Figure 3).

The variation of Pd oxidation state with thermal aging in air was also observed by XPS. Figure 5 shows the XPS

spectra of the Pd 3d region before and after aging of Pd/CeO₂ at 900 °C. The peaks observed for as-prepared sample were fitted with one set of spin–orbit doublets of 3d_{5/2} (337.6 eV) and 3d_{3/2} (342.8 eV), indicating that Pd is present mostly in the Pd²⁺ state. However, these values are higher than those reported for bulk PdO (336.8 and 342.2 eV) and close to those of PdCl₂ and Pd(NO₃)₂.^{30,31} Priolkar et al.²² reported such a higher shift of Pd²⁺ XPS signals for their solution combustion-synthesized Pd/CeO₂, which contains a Pd–O–Ce bonding in a pseudo solid solution phase. They proposed that Pd²⁺ in the higher ionic state is stabilized in the Ce³⁺ site leading to a strong interaction via Pd–O–Ce bonding. Similar spectra consisting of Pd²⁺ alone were obtained for the present Pd/CeO₂ aged at ≤800 °C. In contrast, the spectra taken after aging at 900 °C could be resolved into two sets of spin–orbit doublets, which were attributed to Pd²⁺ (337.9 and 342.8 eV) and Pd⁰ (335.3 and 340.3 eV). The calculated fraction of Pd⁰ is shown in Table 1. The presence of Pd⁰ was negligible at temperatures ≤800 °C, where the oxide form is thermodynamically stable. At higher temperatures, ≥900 °C, Pd⁰ increased monotonically, but the growth of Pd metal particles as well as Pd oxide particles is evident from increased CN of Pd–Pd and Pd–O–Pd shells in EXAFS results (Table 2). The effect of thermal aging on Ce 3d and O 1s XPS spectra was not obvious.

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Table 2. Fitting Parameters Obtained from Pd K-Edge EXAFS Analysis of Pd/CeO₂ after Aging in Air at Different Temperatures for 25 h^a

samples	shell	CN ^b (±0.2)	<i>r</i> /Å ^c (±0.03)	$\sigma^2/10^{-2}$ Å ^{2d} (±0.05)	<i>R</i> /%
Pd/CeO ₂ (as-prepared)	Pd–O	4.2	1.98	0.48	0.2
	Pd–O–Ce	3.2	3.18	0.64	2.6
Pd/CeO ₂ (800 °C)	Pd–O	4.1	1.98	0.48	0.3
	Pd–O–Ce	2.7	3.16	0.61	1.6
Pd/CeO ₂ (900 °C)	Pd–O	3.8	1.99	0.48	1.7
	Pd–Pd	0.51	2.75	0.61	0.7
	Pd–O–Ce	1.9	3.14	0.61	0.7
Pd/CeO ₂ (1000 °C)	Pd–O	3.5	2.00	0.48	0.4
	Pd–Pd	1.2	2.75	0.61	0.5
	Pd–O–Pd	3.7	3.04	0.58	0.5
	Pd–O–Pd	8.0	3.42	0.67	0.5
	Pd–Pd	12.0	2.75	0.61	2.5
Pd foil	Pd–O	4.0	2.02	0.48	4.0
PdO	Pd–O–Pd	4.0	3.04	0.58	1.2
	Pd–O–Pd	8.0	3.42	0.67	1.2

^a Interval of *k*-space to *r*-space of FT is 3.0–16.0 Å^{−1}. ^b Coordination number. ^c Atomic distance. ^d Debye–Waller factor.

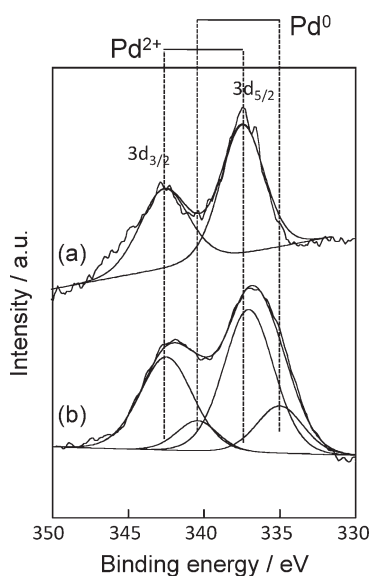


Figure 5. Pd3d XPS spectra of Pd/CeO₂ (a) before and (b) after aging at 900 °C in 10% H₂O/air.

CO Adsorption. To check the correlation between local structural change and catalytic activity, in situ infrared spectra of CO adsorbed on as-prepared and as-aged Pd/CeO₂ was measured without further reduction pretreatment. Figure 6 shows the spectra in the range of CO stretching vibration mode. The spectrum for as-prepared catalyst showed no obvious bands in the region of 1650–2150 cm^{−1} in accordance with the absence of catalytic CO oxidation at this temperature (50 °C). The chemisorption of CO onto fully oxidized Pd surface seems to be negligible at this temperature. The catalyst after aging, however, showed three strong absorption bands assigned to linear (2075 cm^{−1}) and bridged (1957 and 1875 cm^{−1}) CO species adsorbed onto metallic Pd.^{12,32} Subsequent exposure to O₂ caused a substantial decrease in intensities and shifts to lower wavenumbers (2058 and 1923 cm^{−1}) of the first and second bands as a consequence of the CO–O₂ reaction. The shift seems to correlate with a decrease in CO

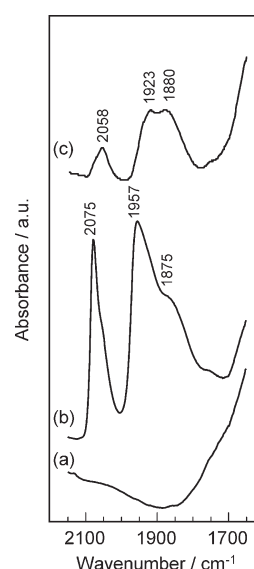


Figure 6. IR spectra of CO adsorbed on Pd/CeO₂ at 50 °C (a) before and (b) after aging at 900 °C in 10% H₂O/air. The spectrum (c) was measured after CO adsorption followed by O₂ admission at 50 °C.

coverage on the Pd surface.¹¹ These results clearly demonstrate that the metallic Pd nanoparticles are essential for the low-temperature CO oxidation over the thermally aged Pd/CeO₂.

Reasons for Activation by Thermal Aging. With all these results taken into consideration, a mechanism for the activation caused by high-temperature air-aging is considered as follows (Figure 7). First, the formation of Pd–O–Ce bonding at the PdO/CeO₂ interface allows high dispersion of Pd oxide into the surface structure of sintered CeO₂ crystallites. Such local Pd–O–Ce interactions with different structural models have been already reported by several research groups.^{22,23,33,34} Priolkar et al.²² reported Pd K-edge EXAFS data of Ce_{0.99}Pd_{0.01}O_{1.90} solid solutions prepared by the solution–combustion method. They observed the third shell at *r* = 3.31 Å having

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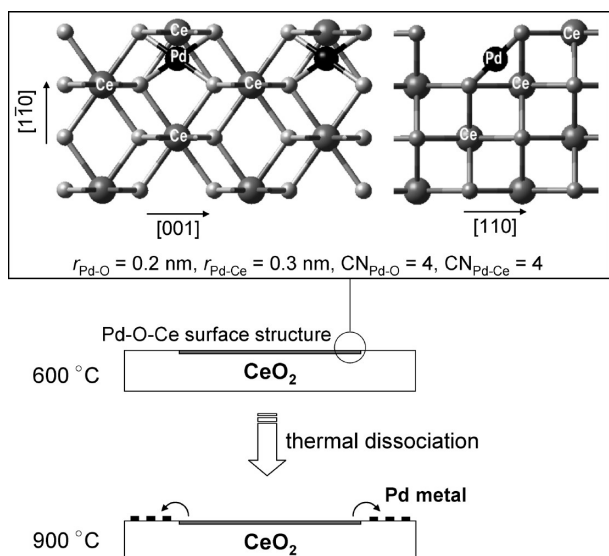


Figure 7. Possible mechanism of sintering-induced activation of Pd/CeO₂. The surface Pd–O–Ce superstructure on CeO₂ (110) proposed by Colussi et al.²³ is shown as an inset. One Pd and its four nearest Ce are highlighted.

CN = 7.3, which was attributed to Pd²⁺ occupied in the eight-folded Ce site in bulk CeO₂. Therefore, this solid solution model is not suitable for the Pd–O–Ce bonding with CN = 3.2 in the present study (as-prepared, Table 2). More recently, Colussi et al.²³ reported the formation of Pd–O–Ce surface superstructure in Pd/CeO₂ as revealed by density-functional theory (DFT) calculations on the basis of high-resolution TEM data. The model consists of a square-planar PdO₄ unit, Pd of which is coordinated by two O atoms of the top layer of the CeO₂ (110) surface and by two O atoms of the second layer (see an inset in Figure 7). The resulting local coordination of Pd–O ($r = \sim 2 \text{ \AA}$, CN = 4) and Pd–O–Ce ($r = \sim 3 \text{ \AA}$, CN = 4) is consistent with the present EXAFS data of as-prepared Pd/CeO₂ (Table 2). Therefore, Pd–O–Ce with a square-planar geometry is a possible structure candidate of the present system.

The strong Pd–O–Ce interaction is also proved by the fact that thermal aging at $\leq 800 \text{ }^\circ\text{C}$ results in only a slight decrease in D_{Pd} (Table 1). The surface Pd oxide species themselves should not be an active site for low-temperature CO oxidation. The Pd–O–Ce moiety becomes instable with an increase of aging temperature ($\geq 800 \text{ }^\circ\text{C}$). Finally, at $900 \text{ }^\circ\text{C}$, the PdO/Pd phase equilibration causes the thermodynamic dissociation of Pd oxide species to yield a number of metallic Pd nanoparticles capable of activating CO. Because the thermodynamic dissociation temperature of PdO is about $750 \text{ }^\circ\text{C}$ at $P_{\text{O}_2} = 0.2 \text{ bar}$, the present Pd–O–Ce moiety should be more stable than PdO alone. Unlike the present system, Pd supported on $\gamma\text{-Al}_2\text{O}_3$ as a weakly interacting support yielded large metallic Pd particles ($D_{\text{Pd}} = 0.05$) with a low catalytic activity after thermal aging.

Considering the metallic Pd nanoparticles in intimate contact with CeO₂ as an active site, a question may arise on the effect of reduction treatment on the present Pd/CeO₂ catalyst. As described above, thermal aging in 5% H₂/He at $900 \text{ }^\circ\text{C}$ could not enhance the activity (Supporting Information, Figure S3), probably because the

temperature is too high to keep metallic Pd in nanometer sizes. In addition, it is known that severe reduction treatment of Pd/CeO₂ suppress the CO chemisorption, probably because of metal decoration and/or electronic transfer effects of reduced CeO₂.³⁵ However, when we performed the H₂ reduction treatment of as-prepared Pd/CeO₂ under milder conditions ($200\text{--}400 \text{ }^\circ\text{C}$), we could observe the enhanced CO oxidation activity (Supporting Information, Figure S6). The improved activity can be related to the deposition of metallic Pd nanoparticles having optimum electronic and geometrical structure for CO oxidation. Boronin et al.¹⁰ pointed out another effect of H₂ treatment, which yields hydroxyl on the surface of CeO₂ along the boundary with Pd. They can react with CO to form intermediates such as hydrocarbonate and formate species. However, no significant formation of such hydroxyls was found in the present thermally aged Pd/CeO₂ having the highest activity for CO oxidation.

An interesting fact we found in the present work is that high dispersion of Pd could be preserved on CeO₂ grains even after significant thermal sintering, because the strong Pd–O–Ce interaction on the (110) surface of CeO₂ causes an anchoring effect. In this sense, the morphology in terms of exposed crystal face of CeO₂ is very important. Our TEM observation (Figures 2 and 3) clearly demonstrates significant grain growth of CeO₂ after thermal aging at $900 \text{ }^\circ\text{C}$. However, CeO₂ particles exhibited irregular shapes, and a distinguishable change in morphology could not be detected after thermal aging. According to previous studies^{36,37} on CeO₂ nanoparticles, low index surfaces of CeO₂ such as (111) and (110) should be exposed on the surface and the (110) surface is considered to play a key role in catalysis. These considerations suggest that the formation of metallic Pd nanoparticles on the CeO₂ (110) surface is a primary factor for the present sintering-induced activation. The possibility of sintering-induced activation of supported metal catalysts opens exciting perspectives in the development of efficient and robust catalysts especially in high-temperature processes including environmental applications.

Conclusion

The present study shows that the thermal aging at $900 \text{ }^\circ\text{C}$ in air can activate the Pd/CeO₂ catalyst for low-temperature CO oxidation, in complete contrast to other supported catalysts such as Pd/ $\gamma\text{-Al}_2\text{O}_3$ and Pt/CeO₂, which are deactivated by sintering. The strong metal–support interaction via Pd–O–Ce bonding prevents the sintering of Pd oxide species at $\leq 800 \text{ }^\circ\text{C}$ and deposits metallic Pd particles with a size of 1 to 2 nm, when the aging temperature reaches

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to the equilibrium of PdO/Pd phase transformation. The metallic Pd nanoparticles in intimate contact with CeO₂ are responsible for CO adsorption and following reactions with oxygen near room temperature.

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Supporting Information Available: Additional figures of the FT module/imaginary part of both experimental and fitting results for Pd K-edge EXAFS and of light-off characteristics and a table of the fitting parameters obtained from Pd K-edge EXAFS analysis (PDF). This material is available free of charge via the Internet at <http://pubs.acs.org>.